

Luxurious Shiny Metallic Thread





# **Processing Recommendations:**



As for all metallic threads, a loose thread tension is extremely important.

#### Thread Unwinding:

Make sure to slip the provided thread net over the cone before you start embroidering. This will guarantee even thread unwinding.

#### Needle:

Use universal needle Organ 75/11 SES or special needle for metallic threads Organ DBx7ST strength 75/11 SES in case of difficulties.

#### **Bobbin Thread:**

For best results, use BOBBY SYN 120 or 130.

## Design:

Best effects can be achieved in large-scale patterns, but it's also suitable for very fine embroideries.

#### Care Instructions:









### **Technical Information:**

### Upper thread

## Composition:

Metallized polyamide/polyester thread. The core of the thread is made of polyamide, the coating of metallized polyester.

#### Size:

- 7/2 (2ply Final strength: Nm 75; dtex 133
- 5/2 (2ply) Final strength varies according to colour: Nm 47-50; dtex 181-215

### Range of colours:

discover 30 coloured metallic shades and 8 different gold and silver shades:

- interactive at www.gunold.de
- real thread colour card

# Especially for patterning:

Partial assortment (27 colors) - 1 mini-king cone of strength 5/2 each in a cardboard drawer box

Colours certified according to Standard 100 by ÖkoTex product class I:

- · 7010 7018
- · 7050 7056
- · 7001



**STANDARD** 100

BXX 20718

#### Minimum order:

- · 1 Miniking Cone of 1.000 m
- · 1 Cone of 5.000 m

# Tips from our experts:

- · Size 7/2 is the thinner metallic thread; this size is closer to a 40 wt thread (stitch density for 40 wt thread).
- · Size 5/2 is the somewhat heavier metallic thread; this size is closer to a 30wt thread (stitch desnity for 30wt thread).



Professional materials for high-quality embroidery results - tried and tested in the clothing, promotion and home textile industries. For more information visit our website www.gunold.de!

